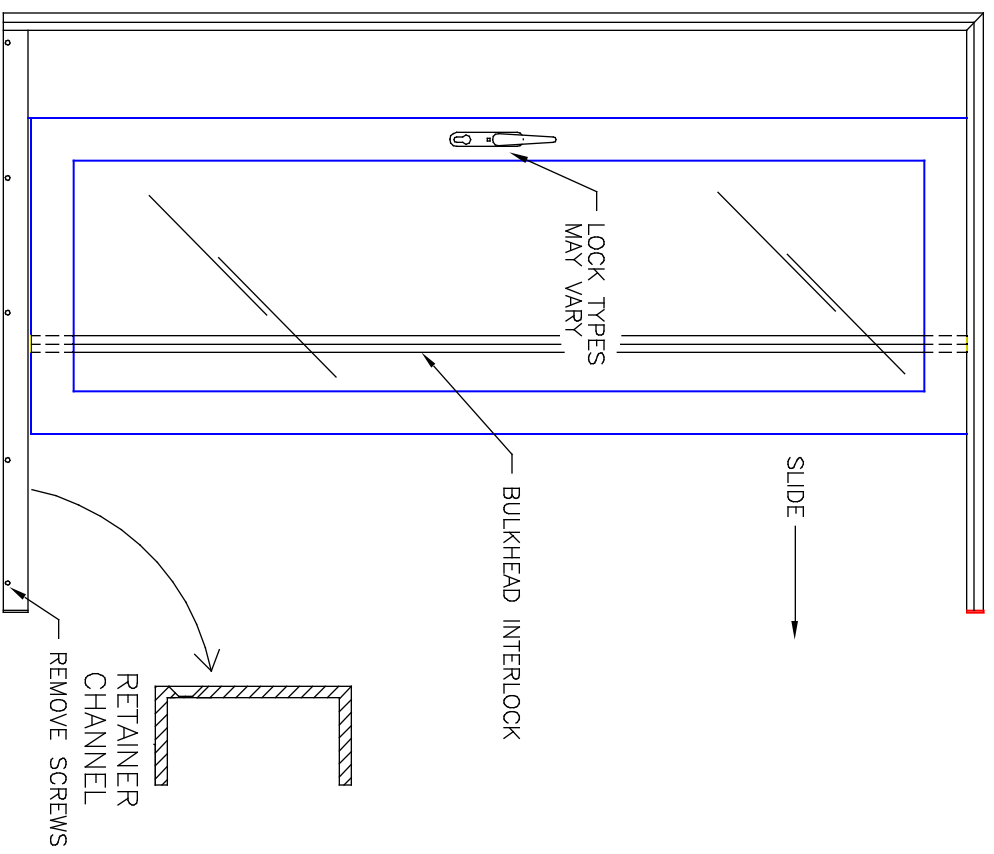


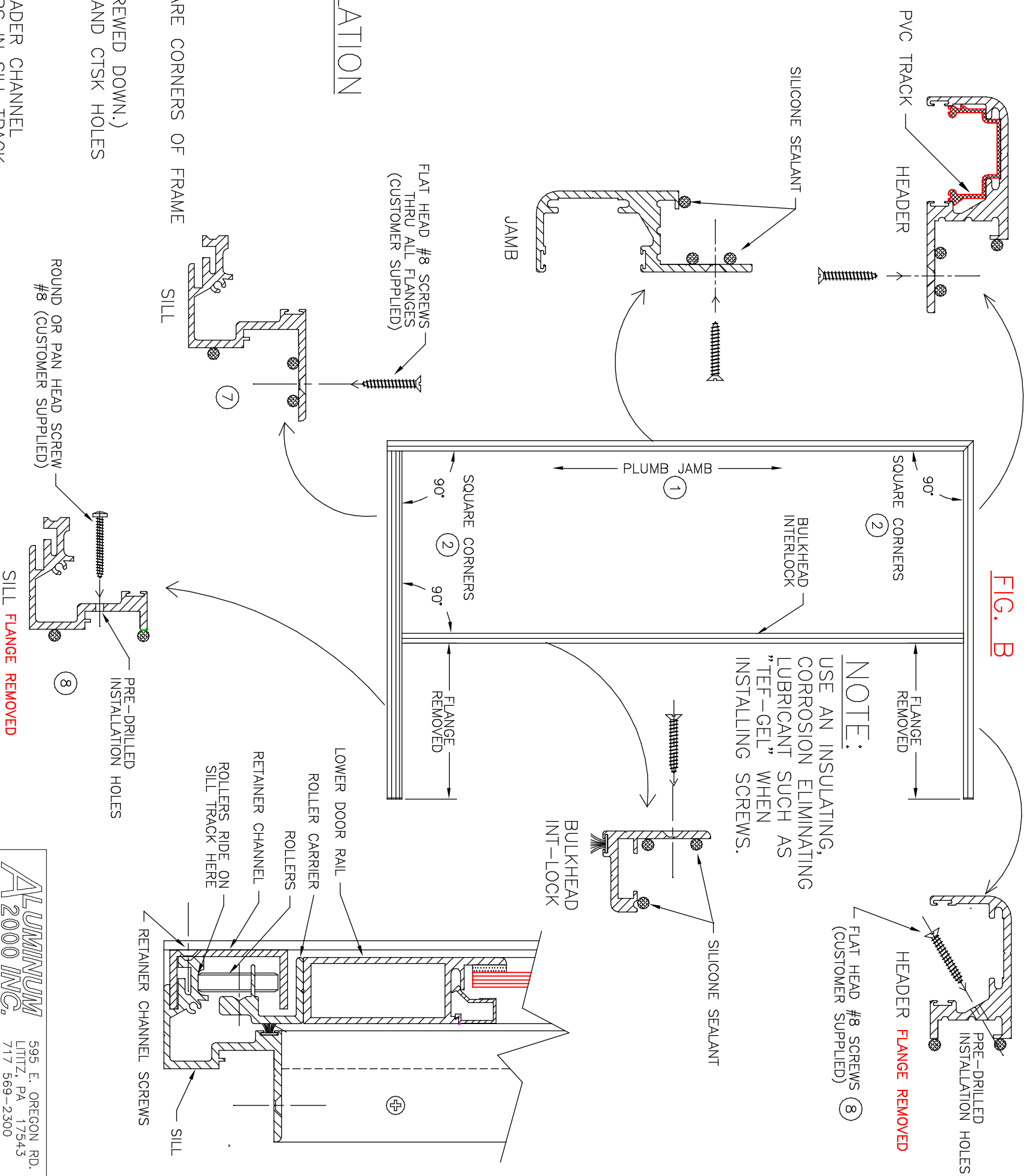
FIG. A



1600-B SLIDING DOOR INSTALLATION

1. OPEN DOOR PART WAY.
2. REMOVE RETAINER CHANNEL – (SEE FIG. A)
3. REMOVE DOOR BY LIFTING UP AND PULLING BOTTOM OF DOOR OUT AND DOWN TO REMOVE WITH DOOR REMOVED FROM FRAME, APPLY SEALANT TO FRAME AS SHOWN.
4. LEVEL SILL, MAKE SURE IT IS KEPT STRAIGHT – SQUARE CORNERS OF FRAME PLUMB JAMB AND INTERLOCK TO SILL (SEE FIG. B)
5. SHIM BETWEEN FLANGE AND BULKHEAD IF NEEDED. (IF GAP IS TOO LARGE, FLANGE WILL TWIST WHEN SCREWED DOWN.)
6. USE #8 FLAT HEAD SCREWS THRU ALL PRE-DRILLED AND CTSK HOLES IN THE FLANGES.
7. USE ROUND OR PAN HEAD SCREWS THRU SILL IN AREAS WHERE THE FLANGE HAS BEEN REMOVED.
8. RE-INSTALL DOOR BY INSERTING DOOR HEAD INTO HEADER CHANNEL THEN SWINGING DOOR BOTTOM INWARD TO SET ROLLERS IN SILL TRACK.
9. RE-INSTALL RETAINING CHANNEL, SCREW IN PLACE
10. CLOSE DOOR AND CHECK THAT LOCK OPERATES CORRECTLY
11. IF DOOR DOES NOT SLIDE SMOOTHLY, CHECK FRAME FOR SQUARENESS, AND THAT SILL AND HEADER ARE STRAIGHT. ADJUST AND SHIM FRAME AS REQ'D.

FIG. B



I.D. NO.		MODEL:	
REV.		DRAWING NO:	
1600B_1		1600-B SLIDING DOOR	
DRAWING NAME:		SCALE:	
DOOR INSTALLATION		DJM	
PAGE		DATE:	
1 OF 1		12/2003	
CUSTOMER:		QUANTITY/BOX:	
ALUMINUM 2000 INC.			
595 E. OREGON RD.			
LITITZ, PA 17543			
717 569-2300			